



L4002

Product Features:

- 6.3-oz, 100% performance polyester flat tricot micropique
- Contrast colour inset at front shoulders and back yoke
- Coal Harbour® heat transfer label for tag free comfort
- Dyed-to-match buttons with Coal Harbour® engraving
- Double needle stitching at hem
- Side slits

Ladies' sizes: XS-4XL

Icons/Fabric Features:



Available Colours and PMS Colours

Textile fabric colours are subject to dye lot variation and will not be exact match to print pantone reference

BLACK / WHITE	BLACK / COAL GREY	BLACK / ROYAL	BLACK / LIME	BLACK / RED	BLACK / RASPBERRY
Black 6C / No PMS	Black 6C / Between Cool Grey 10C & Cool Grey 11C	Black 6C / Between 7692C & 7693C	Black 6C / A Little Lighter Than 376C	Black 6C / 207C	Black 6C / 214C
BLACK / ORANGE	BLACK / GOLD	IRON GREY / WHITE	IRON GREY / ROYAL	IRON GREY / LIME	IRON GREY / RED
Black 6C / 1665C	Black 6C / 7549C	A Little Darker Than 7540C / No PMS	A Little Darker Than 7540C / Between 7686C & 7687C	A Little Darker Than 7540C / Between 366C & 367C	A Little Darker Than 7540C / 200C

Due to the nature of polyester, special care must be taken throughout the decoration process.

L4002 - COAL HARBOUR® Snag Resistant Contrast Inset Ladies' Sport Shirt

GARMENT MEASUREMENTS

Size	XS	S	M	L	XL	2XL	3XL	4XL
Chest - Half Measure	18 1/2"	19 1/2"	20 1/2"	22"	23 1/2"	25"	27"	29"
Chest - Full Measure	37"	39"	41"	44"	47"	50"	54"	58"
Body Length from HPS	25 1/2"	26"	26 1/2"	27 1/2"	28 1/2"	29 1/2"	30 1/2"	31 1/2"
Sleeve Length-CB	14"	14 1/2"	15"	15 3/4"	16 1/2"	17 1/4"	18"	18 3/4"

Finished measurements in inches. Refer to "How to Measure" guide for detailed information on measurement instructions.

LADIES' General Sizing Guide

Size	XS	S	M	L	XL	2XL	3XL	4XL
Numeric Size	2	4-6	8-10	12-14	16	18-20	22	24
Bust	32"-34"	35"-36"	37"-38"	39"-41"	42"-44"	45"-47"	48"-51"	52"-55"
Waist	24"-25"	26"-27"	28"-30"	30"-32"	33"-35"	36"-38"	40"-42"	42"-44"
Hip	33"-35"	35"-37"	37"-39"	39"-41"	42"-44"	45"-47"	48"-50"	50"-52"
Sleeve Length-CB	30"-30 1/2"	30 1/2"-31"	31 1/2"-32"	32 1/2"-33"	33 1/2"-34"	34"-34 1/2"	34 1/2"-35"	34 1/2"-35"

COAL HARBOUR®

DECORATING INSTRUCTIONS FOR POLYESTER FABRICS

Due to the nature of polyester, special care must be taken throughout the decoration process. Here are some tips to effectively decorate our performance products.

- Garment temperature must not exceed 320°F or 160°C. Exceeding this temperature will cause the fabric to shrink, become wavy or cause dye migration.
- Dryer temperature and belt speeds must be changed accordingly for polyester fabric.
- If flashing these garments, do not exceed 1-2 seconds. Anything longer may damage the fabric as stated above.
- **Screen Printing:** These garments require the use of poly inks that cures at a lower temperature. A Dyno Grey base blocker on all colours and a second white base blocker on all dark colours are recommended. Please consult your ink supplier for more information.
- Polyester requires a longer cooling time than cotton. Avoid overlap of garments and screen-print/heat transfer until the garments are cooled. Failure to cool the fabric prior to stacking into a printer's fold may cause the fabric and applied ink to stick together.
- **Heat Transfers:** Poly mark heat transfers need to be created with an anti-migration layer in the design. This process can only be done on white or very light colour shirts. Inks used in printing paper design needs to be darker than the base fabric or colour will migrate with the fabric colour resulting in a bleeding effect.
- **Sublimation Printing:** As noted for the poly mark heat transfers, this process can only be done on white or very light colour shirts. Inks used in printing paper design needs to be darker than the base fabric or colour will migrate with the fabric colour resulting in a bleeding effect.
- If you heat press these garments, you must adjust the time, temperature and pressure. Failure to do so may damage the fabric as stated above.
- A test sample run is recommended, especially if you have a large order or if your printer does not specialize in printing on performance fabrics.